

Work Order ID 137587-2

October 07, 2015 12:01:33 PM

137587

2 for OFFSHORE
2 for STOCK

Page 1

Item ID: D206-628-033

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Stop *NS2*

Start Date: 10/7/2015 Start Qty: 4.00

4

Required Date: 10/28/2015 Req'd Qty: 4.00

4

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: SA

Date: 10/15/2015

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PRP D206-628-033 CHG 003

Original parts returned to stock in 16-doll

2x

DAS
28
9-89

DEC 07 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

W

DAS
6
9-89

DAS
28
9-89

NOV 11 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

2x

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Item ID: D206-628-033

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Stop

NS2

Start Date: 10/7/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/28/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628-033

Location: _____

PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

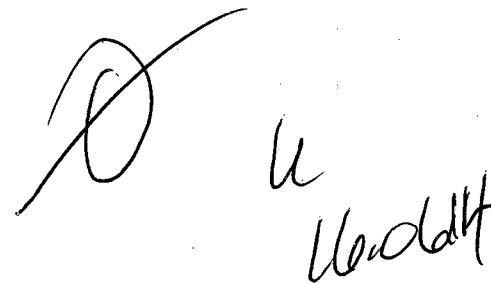
140

QC

Memo

0.01

Quality Control

Handwritten signature and initials, possibly "u" and "Woodall".

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137587

D206-628-0.3.3

~~Start Date: 10/1/2015~~

Required Date: 10/28/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

AN3C4A

13/400x 6

DAS	BAS
6	27
9-89	9-89

DAS
28
9-89

No

110

Each

36.0000

8

32

13145 @ 1/8

DAS
6
9-89
NOV 11 2015

DAS
27
9-89

**DAS
28
9-89**

Ex B133628

Picklist Print

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Work Order ID: 137587

137587

Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear Float Compatible 407

Start Date: 10/7/2015

Required Date: 10/28/2015

Start Qty: 4.00

Required Qty: 4.00

AN4C15A

Purchased

No

110

Each

64.0000

4

16

AN4C15A

Bolt

**

131377 X 8

DAS

BAS

6

27

9-89

9-89

Location

Loc Qty

Loc Code

FG

10

120360

10

ST312A

40

M132763

20

M132823

20

ST343

14

M132680

14

DAS
28
9-89

D2731-3

Manufactured

No

110

Each

49.0000

4

16

D2731-3

Mounting Lug

**

DAS

BAS

6

27

9-89

9-89

Location

Loc Qty

Loc Code

ST520

45

123541

1

132000

4

134672

40

ST538

4

126661

4

DAS
28
9-89

D2732

Manufactured

No

110

f

312.1344

2

8

D2732

Rubber Cushion (\$per foot)

**

DAS

BAS

6

27

9-89

9-89

Location

Loc Qty

Loc Code

ST412

312.1344199

117118

312.13442

DAS
28
9-89

st
410

8 x D2732-030

D2842-041

Manufactured

No

110

Each

0.0000

1

4

D2842-041

Step Assembly, 206 Float

**

DAS

6

9-89

NOV 11 2

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Work Order ID: 137587

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Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear Float Compatible 407

Start Date: 10/7/2015

Required Date: 10/28/2015

Start Qty: 4.00

Required Qty: 4.00

D2844-1

Manufactured No

110

Each

10.0000

2

8

D2844-1

Arm

DAS
28
9-89

359

Location

Loc Qty

Loc Code

ST352

10

132274

10

**

12.5358

DAS

8

9-89

BAS

27

9-89

D2844-3

Manufactured No

110

Each

5.0000

1

4

D2844-3

Arm

DAS
28
9-89

359

Location

Loc Qty

Loc Code

ST352

5

125162

3

129577

2

**

112709 Y2

DAS

8

9-89

BAS

27

9-89

D3394-041

Manufactured No

110

Each

48.0000

4

16

D3394-041

Lug

DAS
28
9-89

Location

Loc Qty

Loc Code

ST523

20

134676

20

ST528

24

129578

5

134002

8

134676

10

134982

1

ST538

4

126662

4

**

137810 X1

DAS

8

9-89

BAS

27

9-89

NOV 11

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Work Order ID: 137587

137587

Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ LH - High Gear Float Compatible 407

Start Date: 10/7/2015

Required Date: 10/28/2015

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,114.000

12

48

MS21043-4

Nut

****** 128798x30 DAS 27
m131 697x/8 9-89 9-89

Location

Loc Qty

Loc Code

CCK004

300

m133316

300

CCK007

300

m132803

300

FG

40

104603

40

GA

101

m128798

101

ST304

373

m128818

39

m131697

9

m132382

4

m133031

171

m133134

150

DAS
28
9-89

382

NAS1149C0363R

Purchased

No

110

Each

1,133.000

3

12

NAS1149C0363R

Washer

Location

Loc Qty

Loc Code

FP001

60

114742

60

GA

506

m133077

506

ST260a

494

m133077

494

ST271

73

m130673

20

m132763

53

DAS
28
9-89

266

DAS 27
6 9-89

NOV 11 2015

6

12

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Work Order ID: 137587

137587

Parent Item: D206-628-033

D206-628-033

Parent Item Name: Heli-Access-Step™ I.H. - High Gear Float Compatible 407

Start Date: 10/7/2015

Required Date: 10/28/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0432R

Purchased

No

110

Each

1,116.000

24

96

NAS1149C0432R

WASHER

**

131452

Y48

DAS
28
9-89

BAS
27
9-89

DAS
28
9-89

266

Location

Loc Qty

Loc Code

GA

889

m125807

428

m131467

461

ST271

227

m131467

227

NAS1515H3

Purchased

No

110

Each

378.0000

3

12

NAS1515H3

Washer

**

DAS
28
9-89

260

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

38

m129521

38

ST266

330

m128635

7

m131697

323

X6

12

DAS
28
9-89

BAS
27
9-89

NAS1515H4L

Purchased

No

110

Each

183.0000

24

96

NAS1515H4L

Washer

**

130466

X48

DAS
28
9-89

BAS
27
9-89

DAS
28
9-89

260

Location

Loc Qty

Loc Code

FG

22

103691

2

m132189

20

ST266

161

m132189

44

m132767

117

NOV 11 2015

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DART AEROSPACE USA, INC.

REFERENCE ONLY

IIN-D206-628

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5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Date: 11.02.25